

SAM 020695**BAHMÜLLER Type IPES 10**

Group	Internal grinding machine
Manufacturer	BAHMÜLLER
Type	IPES 10
Serial No.	103178
Year	1985



Min. internal grinding diameter	5 mm
Max. internal grinding diameter	250 mm
Grinding depth	200 mm
Workpiece spindle speeds:	
stepless	
from	15 t/min
up to	1500 t/min
Max. angle	+/- 15 °
Spindle hole	50 mm
Max. distance from workpiece	
spindle to grinding	
spindle holder	770 mm
Table speeds:	
stepless	
from	m/min
up to	10 m/min
Workpiece spindle motor	0.5 kW
Drive for internal grinding spindle	3 kW
Machine's weight about	2250 kg
Various accessories:	
Redressing device	
3-jaw chuck diameter	200 mm
3-jaw chuck diameter	250 mm
4-jaw chuck diameter	250 mm
Set of hard jaws	
Set of soft jaws	
Magnetic chuck diameter	200 mm
Steady	
Set of collets	
Set of grinding arbors	



